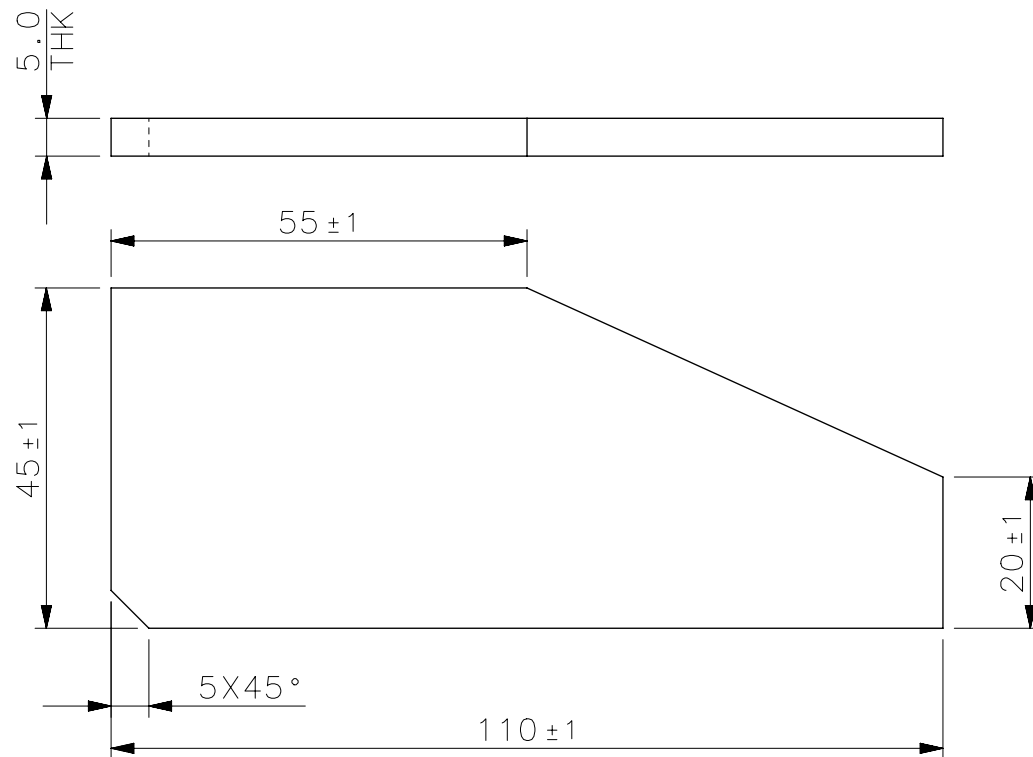
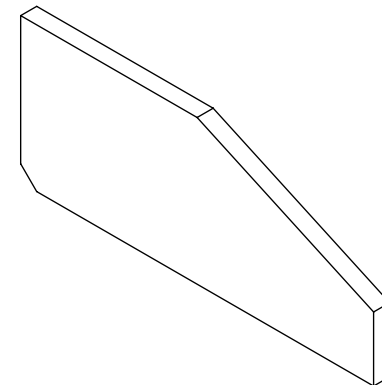




UNSPECIFIED TOLERANCES :

- | | |
|-----------------------|---------------|
| 1. FORMING TO FORMING | |
| < 500 | ± 0.5 |
| > 500 | ± 0.8 |
| 2. CD BETWEEN HOLES | |
| IN ONE PLANE | ± 0.2 |
| IN DIFFERENT PLANES | ± 0.5 |
| 3. FORM TO PIERCE | ± 0.5 |
| 4. ANGULAR TOLERANCE | $\pm 1^\circ$ |
| 5. HOLES SIZES | $+0.2/-0$ |
| 6. SLOT SIZES | ± 0.8 |
| 7. GENERAL TOLERANCES | |
| UP TO 300 | ± 0.8 |
| ABOVE 300 | ± 1.0 |
| 8. FLANGE WIDTH | $+1.0/-0.7$ |
| 9. JOGGLE DEPTH | $+0.3/0$ |



NOTE :-

PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

<C> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS											
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.					MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.						
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989					E.R. / PROC.REQ.NO :		PART NO. :				
DIMENSIONS					600000010288		808006637D1				
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000	
		UPTO	3	6	30	120	400	1000	2000	4000	
f FINE (X.XXX)		± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-		
m MEDIUM (X.XX)		± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2		
c COARSE (X.X)		± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4		
v VERY COARSE (X)		-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8		
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									
		OVER	10		50		120		400		
		UPTO	10		50		120		400		
f FINE (X.XXX)		± 1°		± 0° 30'		± 0° 20'		± 0° 10'		± 0° 5'	
m MEDIUM (X.XX)		± 1°		± 0° 30'		± 0° 15'		± 0° 10'		± 0° 5'	
c COARSE (X.X)		± 1° 30'		± 1°		± 0° 30'		± 0° 15'		± 0° 10'	
v VERY COARSE (X)		± 3°		± 2°		± 1°		± 0° 30'		± 0° 20'	
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.					COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY	
IF IN DOUBT, ASK		DO NOT SCALE		DRG SIZE : A4		ALL DIMENSIONS ARE IN mm.			CHECK DRG WITH LATEST CHANGE No		